



# C E R T I F I C A T E

## WELDING CERTIFICATE

2584-CPR-0096/01

In compliance with EN 1090-1:2009+A1:2011, table B.1, is hereby declared:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC)  
2584-CPR-0096

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope  
of Construction Products Regulation or CPR

<b>Manufacturer</b>	<b>ZACHI S.r.l.</b> Località Ritonda 79/F 37047 San Bonifacio VR	
<b>Manufacturing facility(ies)</b>	As above	
<b>Technical specification</b>	EN 1090-2:2008+A1:2011	
<b>Execution Class(es)</b>	EXC2 according to EN 1090-2	
<b>Welding Process(es)</b> (Reference no. acc. to ISO 4063)	135 - Partially mechanized metal active gas welding (PMMAG)	
<b>Parent material group</b> (Acc. CEN ISO/TR 15608)	1.1; 1.2	
<b>Responsible welding Coordinator</b>	Title, Surname, Name, Qualification Mr. Fabio Pelotti, IWT	Date of Birth Born on: 11/02/1982
<b>Substitute</b>	Mr. Manuel Chilese	Born on: 02/09/1993
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity Start</b>	27.04.2017	
<b>Date of next Surveillance</b>	12.04.2020	



Bonn 11.04.2018

*Lindenblatt*

Dipl. – Ing. K. Lindenblatt  
TÜV INTERCERT Certification Body



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## Conformity of the factory production control 2584-CPR-0096

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

<b>Construction product</b>	<b>Structural components for steel structures up to EXC2 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.3, ZA.3.4 and ZA.3.5 acc. to EN 1090-1:2009+A1:2011
<b>Range of production</b>	✓dimensioning ✓production (cutting to size/initial processing, welding, corrosion protection) ✓base materials S235, S275, S355 according to EN 10025-2
<b>Manufacturer</b>	<b>ZACHI S.r.l.</b> Località Ritonda 79/F 37047 San Bonifacio VR
<b>Manufacturing facility(ies)</b>	As above
<b>Confirmation</b>	All provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production is assessed to be in conformity with the applicable requirements setout above
<b>Validity Start</b>	27.04.2017
<b>Date of next Surveillance</b>	12.04.2020
<b>Validity Period</b>	This certificate will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.
<b>Associated Welding certificates</b>	EN 1090-2, 2584-CPR-0096/01 issued by TÜV INTERCERT GmbH - Group of TÜV Saarland next surveillance 12.04.2020



Bonn 11.04.2018



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